# **Enhancing STEM Education for Students with Special Needs: Barriers, Interventions, and Policy Recommendations, Towards a Collaborative Approach**

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#### **Abstract**

In the rapidly evolving landscape of the 21st century, technological advancements and globalization have elevated Science, Technology, Engineering, and Mathematics (STEM) education to an essential pillar of societal development. Yet, despite the burgeoning opportunities, students with disabilities remain markedly underrepresented in STEM fields worldwide, including in developed and developing nations. This under representation is not merely a statistical anomaly but a reflection of systemic, pedagogical, attitudinal, and infrastructural barriers that hinder equitable access and participation. Achieving inclusivity within STEM education is crucial not only to bolster workforce diversity but also to harness the full spectrum of human talent, ideas, and innovation. This comprehensive exploration investigates the intersectionality of special needs education and STEM learning, emphasizing the unique challenges faced by students with disabilities in both public and private educational settings. The study aim was to explore the barriers faced by students with disabilities in STEM education, evaluate current interventions, and develop policy recommendations to promote inclusivity. Employing a mixed-methods approach, the research combined quantitative surveys, qualitative interviews, and a literature review to gather comprehensive empirical data. The objectives were to identify participation disparities, assess systemic challenges such as inadequate resource allocation, limited use of assistive technologies, and insufficient teacher training, and to formulate actionable strategies for improvement. Findings revealed significant disparities, with only 30% of students with disabilities engaging in advanced mathematics compared to 70% of their peers. Systemic barriers included resource shortages, underutilized assistive technologies (used by just 26.7% of teachers), and unrefined evaluation practices. Demographically, many educators are over 40 and lack specialized training, further hindering progress. Stakeholder feedback highlighted widespread recognition of these issues, but policy support remains inadequate, with over 80% of policymakers citing data collection gaps. Based on these insights, the study recommends adopting Universal Design for Learning (UDL), expanding assistive technology deployment, enhancing teacher training, and establishing robust data collection and evaluation frameworks. It emphasizes a collaborative, multi-stakeholder approach to foster inclusive, equitable STEM education and improve long-term outcomes for students with disabilities.

Key Words: STEM, Special needs, Intersectionality, Assistive technologies, Policymakers.

#### Introduction

#### **Literature Review and Theoretical Foundations**

The under-representation of students with disabilities in STEM fields is a persistent concern, reflecting broader issues of educational inequity and systemic exclusion. According to the U.S. Department of Education's Office of Special Education and Rehabilitative Services, only about 30% of students with disabilities participate in advanced mathematics courses during high school, compared to roughly 70% of students without disabilities. Similar patterns emerge in participation in science enrichment activities, robotics clubs, and science fairs, areas vital for cultivating interest and developing skills for future STEM careers (Borrego et al., 2025).

Compared to their peers, students with disabilities enroll in similar numbers in STEM courses (Lee, 2011; National Science Foundation [NSF], 2017). However, fewer complete college with a STEM degree (Dunn et al., 2012). For example, the NSF (2017) reported that 24.7% of students without disabilities and 23.3% of students with disabilities claimed STEM as their major field of study in 2012. However, people with disabilities make up just 6.8% of STEM doctoral recipients and, among the total 25 million employed scientists and engineers, less than 10% of them are people with disabilities (NSF, 2017). These rates are further suppressed when students hold intersecting marginalized identities, such as underrepresented races/ethnicities (Lee, 2014). Students with disabilities may stop out of STEM majors due to various barriers, including a lack of STEM role models, a lack of encouragement to pursue STEM, a lack of instructor understanding of disability, and technical barriers such as inaccessible labs or safety equipment (Dunn et al., 2012).

At a quick glance, the proportion of STEM students with known disabilities has more than doubled, from 7.5% (12,585 students) in 2007/08 to 15.5% (33,530 students) in 2018/19. This suggests that STEM subjects are appealing to students with disabilities (Yang et al., 2021).

Research consistently identifies multiple barriers, including physical inaccessibility, cognitive challenges, sensory impairments, and attitudinal biases. For example, studies by Cole et al. (2015) highlight that curricula often lack modifications suitable for students with autism spectrum disorder (ASD), dyslexia, or physical disabilities. Classroom environments frequently fail to accommodate assistive devices or to provide alternative assessment methods, leading to disengagement and underperformance.

Socioeconomic status (SES) and cultural attitudes significantly influence access to resources and motivation. Students from low-SES backgrounds with disabilities encounter compounded disadvantages, ranging from lack of assistive technologies to limited exposure to STEM activities outside school. Cultural stereotypes about disability further limit aspirations and reinforce exclusion. Interventions such as peer mentoring, project-based learning, and technology-assisted instruction have demonstrated positive effects. For instance, the use of tactile models and visual supports has improved comprehension among visually impaired students (Johnson & Smith, 2018). Moreover, integrating assistive technologies, like speech-to-text software or adaptive laboratory equipment, has been shown to enhance participation and performance (Kumar et al., 2020).

Policy frameworks, such as the Individuals with Disabilities Education Act (IDEA) in the U.S., mandate inclusive education but often lack specific guidelines for STEM. Insufficient teacher training, inadequate funding, and limited data collection hinder effective implementation. The

literature underscores the need for comprehensive policies that address curriculum adaptation, evaluation practices, and resource allocation.

The importance of inclusive STEM education extends beyond individual achievement; it embodies societal values of diversity, equity, and social justice. The demographic composition of the workforce in STEM fields directly influences innovation, problem-solving, and economic growth. Ignoring the potential of students with disabilities not only perpetuates social inequities but also deprives STEM disciplines of diverse perspectives crucial for tackling complex global challenges (Vijayatheepan, 2023). Persistent stereotypes about disability, such as perceptions of incapacity or lack of potential contribute to low expectations from educators and peers alike. These attitudes often translate into limited encouragement, inadequate accommodations, and inaccessible learning environments. Moreover, the scarcity of visible role models with disabilities in STEM careers further discourages students from envisioning themselves succeeding in these fields (Locke, Rodrigues, & Mirielli, 2024).

Recent pedagogical innovations emphasize universal design principles, differentiated instruction, and assistive technologies to create learning environments that accommodate diverse learners. The Universal Design for Learning (UDL) framework, for instance, advocates for flexible curricula that can be tailored to individual needs, fostering engagement, representation, and expression (Almegdad et al., 2023). Empirical research indicates that inclusive classrooms not only benefit students with disabilities but enhance the learning experiences of all students by promoting empathy, collaboration, and critical thinking (Freeman-Green, Williamson, & Cornelius, 2023). Despite increasing awareness, significant gaps remain in research, particularly regarding long-term outcomes, the efficacy of specific interventions, and the voices of students with disabilities themselves. Many existing studies focus on immediate academic performance, neglecting to track career trajectories or socio-emotional development. Furthermore, policy frameworks often lack clear guidelines or metrics for measuring progress toward inclusive STEM environments. Addressing these challenges necessitates a collaborative approach, integrating insights from educators, policymakers, parents, students, and technologists. Data-driven strategies supported by robust statistics, are essential to identify barriers, monitor progress, and implement evidence-based interventions. This study looks at the gaps that exist in the intersection between special needs and STEM.

## **Empirical Gaps**

While existing research provides valuable insights, several gaps persist:

- 1. **Disability-specific data:** Few studies differentiate between types of disabilities and their unique challenges in STEM contexts.
- 2. **Long-term outcomes:** Limited longitudinal studies track students with disabilities into higher education and careers.
- 3. **Student voice:** Most research emphasizes educator and parent perspectives; students' own experiences are underrepresented.
- 4. **Technology evaluation:** The efficacy of assistive technologies in STEM learning remains under explored.

## **Objectives**

This study aimed at addressing the following objectives;

1. Identify and analyze specific challenges faced by special needs students in STEM disciplines.

- 2. Assess and evaluate the effectiveness of existing educational strategies for improving STEM performance.
- 3. Gather qualitative insights from educators, parents, policy makers and students about the perceived barriers and successful strategies.
- 4. Identify the impact of integrated evaluation process on the performance of the special needs learners.
- 5. Develop evidence-based recommendations for educational policy improvements to foster inclusivity in STEM education.

## Methodology

## **Research Design**

This study employs a mixed-methods approach to examine the challenges and opportunities in enhancing STEM education for students with disabilities. Data was collected in two phases. First, surveys were distributed to 150 respondents, including teachers, special education staff, and parents, focusing on challenges in STEM instruction, resources, and perceptions of intervention effectiveness. These surveys were shared through educational networks and parent associations to ensure diversity. Second, semi-structured interviews were conducted with 30 students across various age groups and disabilities, such as autism, dyslexia, and physical disabilities. The interviews aimed to understand personal experiences, barriers, and strategies to support engagement. Data analysis used SPSS and R for statistical techniques like descriptive statistics and correlation analysis, revealing trends such as resource disparities impacting student engagement. The qualitative data underwent thematic analysis, uncovering recurring challenges faced by students with disabilities. Overall, insights from 180 participants provided a comprehensive understanding to inform policy recommendations aligned with international standards for inclusive STEM education.

#### **Findings**

## **Demographic Data**

The demographic overview of the respondents provides critical insights into the current landscape of STEM education for students with special needs, revealing both the experience levels of educators and the diversity of disabilities and learning environments they serve. A striking 73.3% of the respondents were male, which may reflect broader gender disparities in STEM education and related teaching roles, or possibly the demographic distribution within the sampled institutions. The remaining 26.7% were female, indicating a gender imbalance that could influence pedagogical approaches and perceptions related to inclusive education.

## Age distribution

Age distribution shows that over half of the educators (53.3%) are above 40 years, suggesting that a significant portion of teaching staff possess substantial experience, potentially translating into a wealth of practical knowledge. However, only 26.6% have more than ten years of experience specifically in special needs education, highlighting a possible gap in long-term expertise within this specialized domain. This could suggest a need for targeted professional development initiatives to bolster the capacity of teachers who have fewer years of experience, especially as the complexities of supporting students with disabilities in STEM grow.

## **Diversity of Disabilities**

The diversity of disability types among respondents underscores the multifaceted challenges faced in inclusive STEM education. Autism Spectrum Disorder (ASD) was reported by 26.7% of teachers, while dyslexia was more prevalent at 33.3%. ADHD affected 20% of respondents, and physical disabilities were noted by 53.3%, with some teachers reporting managing students with multiple disabilities. These statistics reflect the broad spectrum of needs educators encounter, emphasizing the importance of tailored pedagogical strategies and resources. The high incidence of physical disabilities and multiple disabilities further complicates the delivery of STEM content, which often relies on hands-on activities and specialized equipment.

## **Type of Educational Institution**

Educational settings also vary, with 40% of teachers working in integrated schools, where students with and without disabilities learn together, and 26.7% in specialized schools dedicated solely to students with special needs. Additionally, 46.7% of respondents teach at tertiary institutions, with primary and secondary levels equally represented at 40%. This distribution highlights that inclusive STEM challenges are pervasive across all levels of education, from early childhood to higher education. Each setting presents unique opportunities and barriers; for instance, tertiary institutions might have more resources but face different challenges in curriculum adaptation, whereas primary schools may struggle with foundational modifications.

## **Insights from Educators, Parents, and Policy makers Policy makers**

In terms of challenges and barriers, policy makers identified a number of challenges. It was noted by a majority of policy makers (61.5%) that evaluation procedures are rarely or never reviewed and updated. Over 80% of policy makers respondents noted that current policy does not address the needs of students with specific disabilities in STEM education. They equally noted the data gaps existing regarding the impact of specific disabilities on STEM learning outcomes as lack of disaggregated data by disability type-80% of respondents; Insufficient longitudinal studies- 60% of respondents; Limited data on effective support programs-80% of respondents; Gaps in data on student engagement and motivation-80% of respondents. They noted that research initiatives or data collection strategies would help address these gaps and identified them as Funding for targeted research projects (60% of respondents), Development of standardized data

collection protocols (60% of respondents), Partnerships with educational institutions for data sharing (80% of respondents) and Regular national or regional surveys (60% of respondents), with 60%) of the policy makers agreeing that inclusive curriculum design is a top priority area of research on disabilities and STEM education. 40% of parents disagreed that policies in there child's school support inclusive STEM education effectively.

On policies or practices recommended to better support students with specific disabilities in STEM, the percentage responders indicated implementing universal design for learning (UDL) principles as one of the key areas-80%; Providing specialized training for educators-60%; Ensuring availability of assistive technologies-80; Offering targeted mentorship and peer support programs-20%; Adjusting assessment and evaluation methods-20%.

Over 80 % policy makers noted that policy initiatives are not in place to ensure the sustainability of inclusive STEM education practices, while 80% did not agree to the fact that data collection on students with special needs' long-term educational and workforce outcomes is systematic. Over 60% noted that there are current assistive technologies available for STEM education but that there is a lack of research on how assistive technologies specifically address barriers in STEM for students with disabilities hence agreeing that implementing assistive technologies in STEM classrooms is feasible with proper training and resources. Over 60% of them agreed that teachers/staff need more training on how to effectively use assistive technologies in STEM. They noted that funding and resources are insufficient to implement assistive technologies in STEM education. 80% indicated that there are no existing policies addressing evaluation standards for students with special needs

Over 60% agred that the evaluation criteria used in integrated schools does not accurately reflect the abilities of students with special needs and that there is insufficient transparency in how evaluation criteria are applied in integrated schools. 97.9% agreed that the evaluation processes in integrated schools are not fair to both students with special needs and their peers and the current evaluation criteria does not effectively measure student growth in STEM subjects. 80% of them noted that teachers/educators do not receive adequate training on evaluation procedures for students with special needs while a majority observed that the evaluation outcomes do not influence instructional strategies effectively.

Over 70 % noted that policy frameworks do not also support equitable evaluation practices in integrated STEM schools and that parents/guardians are less involved in the evaluation process of their children.

Policy makers indicated that the data collected regarding the performance of students with specific disabilities in STEM ranged from academic achievement scores (e.g., grades, test scores)-60%; Participation rates in STEM activities and courses-40%; Graduation and retention rates in STEM programs-20%; Student self-assessments and feedback-20% and accessibility and accommodation usage data. Some of the challenges identified that students with specific disabilities face in STEM learning included Content modifications, access to learning materials,

lack of a modified curriculum, lack of enough trained SNE teachers, Complex words in science with no signs, The curriculum hasn't been fully adapted for HI learners, handling equipments in the lab, Slower in practical oriented activities, Lack of teaching materials, easily get distracted during learning, Inability to Speak what they perceive, unable to coordinate what learnt with what's required of them, and the curriculum being too wide for them, sight, accessibility and Shortage of facilities for special education learners.

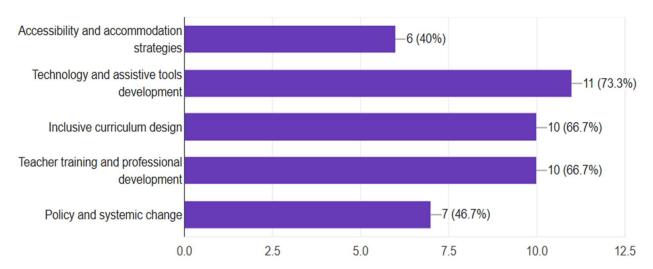
#### **Parents**

There was lack of evidence that learner challenges and experiences are taken into consideration in ensuring STEM performance is enhanced among children with special needs. Over 60% of parents noted that their child's experiences and challenges were not considered in their STEM education. While there is some focus on immediate educational interventions, less is known about the longterm impacts of inclusive STEM education practices on career aspirations and readiness for the workforce among students with special needs. The majority of parents did not understand the perceptions of inclusive STEM education and expectations regarding long-term student outcomes. 60 % of parent respondents were not aware of inclusive STEM education practices at there child's school while 40 % did not believe that inclusive STEM education supports the long-term career success of students with special needs. While 80 % of parents realise that assistive technologies are essential for inclusive STEM education, 60 % of parents agreed that assistive technologies can significantly improve the learning outcomes of students with disabilities in STEM. A higher number of respondents indicate more experience and more students with disabilities, potentially influencing familiarity with assistive tech needs. There was reflection of a positive attitude and confidence regarding assistive technologies. There was frequent use and training on assistive technology, suggesting that there is better integration, however training and resources are highly recommended and there need for research on the effectiveness of assistive technologies in STEM for students with disabilities, with 8 % respondents suggesting that policy initiatives should prioritize the integration of assistive technologies in STEM education. There is need for collaboration between researchers, educators, and technologists to develop effective assistive tools that focus on overcoming specific STEM learning barriers. While 80% of the respondents had their children in integrated schools, it was noted that 80% disagreed that the evaluation criteria used in integrated schools accurately reflected the abilities of students with special needs. Over 40% of parents noted that the evaluation process negatively affect student motivation however 40 % disagreed that the current evaluation criteria effectively measures student growth in STEM subjects. They also disagreed that teachers/educators receive adequate training on evaluation procedures for students with special needs (60%).

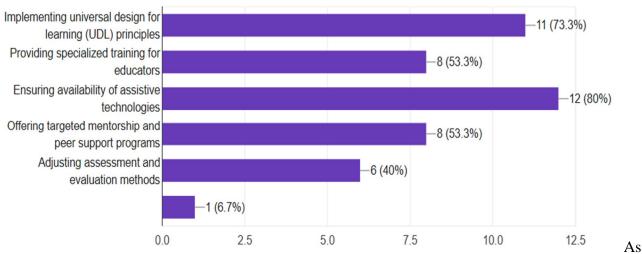
#### **Teacher and Educators**

About 73.3% of the teacher respondents agreed that Case studies of successful interventions research or data would assist them in improving STEM outcomes for students with different disabilities followed by Professional development programs, Data on effective teaching and Student performance metrics segmented by disability type strategies. On which areas of research on

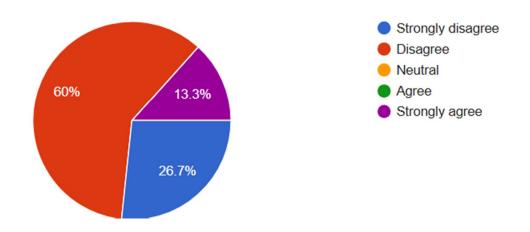
disabilities and STEM education are considered most urgent, majority indicated that technology and assistive tools development was key as shown in the data below;



On policies or practices to recommend to better support students with specific disabilities in STEM, the findings showed that Implementing universal design for learning (UDL) principles (73.3% of respondents) and ensuring availability of assistive technologies (80% of the respondents) were most key, with evaluation methods as least significant. Over 70% of respondent teachers are strongly aware of the inclusive STEM education and the policy framework and its long-term impacts.



far as student centred evidence is 86.7% of the teachers felt that they do not have sufficient training to incorporate student voices into STEM instruction for students with special needs. On the other hand 93.3% understand that students' individual challenges is crucial for designing effective STEM interventions and also indicate that there is a need for more research that prioritizes students' perspectives in special needs STEM education. This shows that there is greater awareness and concern about the lack of student-centered evidence by teachers and a stronger recognition of the need for student-centered evidence in policy frameworks.



## Challenges in STEM learning for students with disabilities

The challenges in STEM learning for students with disabilities are multifaceted and interconnected. Various challenges were identified by the respondents as far as special needs children navigate around STEM. That evaluation tends to focus on the weaknesses of the learner rather than on the strength and what the learner is able to do; Lack of adequate evaluation tools; wrong placement; there is no training for their evaluation; some of the learners cant write; Lack of resources making it hard to give accurate feedback hence demotivating to the leaners; Inadequate understanding of the student's need; Time barrier; challenge of adaptation of the evaluation and accomodations as well lack of resources; Lack of awareness on SNE is a barrier to SNE learners; The type of disability makes each assessment unique and specific hence not able to fit into the standard specified assessment procedure; Diverse needs of learners; Lack of support and training of policy makers.

#### Disability-Specific Adaptations

One prominent issue is the lack of content modifications. Curricula often lack disability-specific adaptations, which hampers students' ability to access and engage with STEM topics meaningfully. This absence of tailored content can lead to frustration and disengagement, especially when students encounter complex scientific language or procedures without appropriate scaffolding.

## Access to learning materials

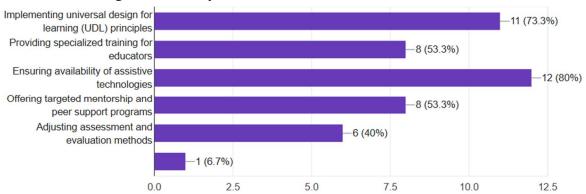
Access to learning materials remains a significant obstacle. Many educators report insufficient availability of accessible textbooks, laboratory equipment, and digital resources designed to meet diverse needs. This scarcity limits students' hands-on engagement and hinders experiential learning, which is vital in STEM disciplines. Moreover, curricula are frequently too rigid, with limited flexibility for modifications, constraining teachers' ability to adapt lessons to accommodate different learning styles and disabilities.

## Teacher training

Teacher training emerges as a critical concern, with over 80% of respondents feeling inadequately prepared to support students with specific disabilities in STEM subjects. This lack of specialized training affects the quality of instruction and the effective integration of assistive technologies. Limited knowledge and skills restrict educators' ability to implement inclusive strategies confidently, leading to reliance on traditional teaching methods that may not serve all learners effectively. Attitudes toward assistive technologies are generally positive, with 70% of teachers and parents agreeing that these tools can significantly improve learning outcomes. Nonetheless, perceived barriers—particularly lack of access (over 60%), limited training (over 70%), and insufficient classroom time (over 70%)—restrict their effective deployment. This disconnect between positive attitudes and practical implementation highlights systemic issues, including resource allocation and professional development.

## Assistive technologies

Assistive technologies, which could play a transformative role, are underutilized. Teachers report limited access and insufficient training on how to deploy these tools effectively, which diminishes their potential benefits. Classroom dynamics further complicate learning; students are often easily distracted or unable to communicate their understanding effectively, especially if classroom environments are not optimized for accessibility. Physical accessibility issues, such as the absence of adapted lab facilities or equipment, further hinder participation in practical STEM activities. In terms of intervention effectiveness, Universal Design for Learning (UDL) has received broad support, with 73.3% of teachers advocating for its wider adoption. Assistive technologies are highly valued, with 80% emphasizing their importance; however, only about a quarter (26.7%) report frequent use, indicating barriers such as limited access, training, and time constraints. Teachers also express strong interest in research and case studies that document successful interventions, believing that such data can inform better classroom practices and policy. There is positive attitudes and confidence regarding assistive technologies with a majority agreeing that assistive technologies can significantly improve the learning outcomes of students with disabilities in STEM (70%), while about 6% frequently use and training, suggesting better integration. However, there was perceived significant barriers to using assistive technologies for instance over 60% sighted lack of access to appropriate assistive technologies, and over 70% sighting limited classroom time to implement assistive technologies effectively.



#### Assessment practices

Assessment practices reveal a significant gap in evaluating students with disabilities accurately. Standardized assessments tend to focus on deficits rather than strengths, leading to invalid evaluations of students' capabilities. Many teachers perceive that evaluation criteria do not reflect the diverse abilities of students, resulting in misrepresentations of their progress and potential. Over 70% of respondents recognize disparities in evaluation standards, and 82.7% believe current assessments do not adequately capture students' abilities, which can negatively impact motivation and future opportunities. Evaluation practices reveal notable gaps. Over 70% of teachers recognize significant disparities in evaluation standards between students with disabilities and their peers. Many also believe that current assessment methods fail to reflect students' abilities accurately, often emphasizing deficits over strengths. This misalignment contributes to demotivation and underestimation of student potential. Moreover, over 61.5% report that evaluation procedures are rarely reviewed or updated, indicating a need for policy reforms that ensure more equitable and adaptive assessment practices.

## On evaluation gaps

A majority showed greater recognition of evaluation disparities for students with special needs with over 70% agreeing that there is a noticeable difference in evaluation standards between special needs and mainstream students while 82.7 % noted that the evaluation criteria used in integrated schools does not accurately reflect the abilities of students with special needs. 73.3 % noted that they observed discrepancies in evaluation outcomes between students with special needs and their peers.

#### Long-term outcomes

Long-term outcomes and student perspectives remain underexplored. While teachers acknowledge the importance of incorporating students' voices, 86.7% feel they lack sufficient means to do so effectively. Parents' awareness of inclusive STEM pathways is limited, with 60% unaware of such options, and many express uncertainty about the impact of inclusive practices on long-term career success. These gaps suggest that more longitudinal research and active engagement with students are essential to understanding and fostering sustained motivation and aspirations in STEM fields.

## Policy frameworks

Over 40% of the respondents agreed that the policy frameworks support equitable evaluation practices in integrated STEM schools while 20 % disagreed. However, there was indication of more positive perceptions of evaluation fairness and effectiveness. On the evaluation criteria and its consistently as applied to all students, including those with special needs, over 40 % agreed that it applies and so there is need for professional development and policy adjustments since a majority, over 60%, indicated that evaluation criteria in integrated schools are less effective for students with special needs than for others. Equally 60% of respondents agreed that evaluation criteria do not sufficiently accommodate the specific needs of students with disabilities, over 60% agreed that internal assessments are biased against students with special need and 98%

agree that KCSE (Kenya Certificate of Secondary Education) exams do not adequately reflect the abilities of students with special needs. With a majority (>80%) suggesting that there is need to develop differentiated evaluation criteria for students with disabilities. There need to incorporate feedback from teachers on evaluation policies related to special needs students support and Strong and emphasis on long-term impacts

In summary, the demographic data underscores the diverse and complex landscape of inclusive STEM education. It reveals significant challenges related to content adaptation, resource availability, teacher training, assessment practices, and systemic policy gaps. Addressing these issues requires targeted interventions, increased resource allocation, and policy reforms that prioritize inclusive pedagogies and equitable evaluation. Furthermore, fostering a culture that values student voices and long-term outcomes can help bridge current gaps, ultimately promoting better access and success for students with disabilities in STEM education.

#### Discussion

## **Barriers to STEM Learning: Analyzing the Data**

The data underscores systemic barriers—ranging from curriculum rigidity to infrastructural inadequacies—that restrict participation of students with disabilities. Content modifications are often superficial, and the lack of accessible materials hampers meaningful engagement. Teachers' limited training exacerbates these issues, leading to ineffective implementation of inclusive pedagogies. Furthermore, the disparity in evaluation standards demonstrates a fundamental challenge: assessments frequently do not accommodate diverse abilities, which diminishes student motivation and accurate measurement of progress. The absence of reliable data on long-term outcomes hampers policy formulation and resource allocation.

## **Resource Scarcity and Technological Gaps**

Despite positive attitudes towards assistive technologies, actual deployment remains limited. The high percentage of teachers and parents recognizing their importance highlights a gap between policy and practice. Barriers include lack of funding, insufficient training, and limited access to appropriate devices. Technological innovations—such as tactile models, speech recognition, and adaptive laboratory equipment—hold promise but require systematic integration and evaluation. The current state suggests that collaborative efforts between technologists, educators, and policymakers are vital to develop contextually appropriate solutions.

#### **Evaluation Practices and Systemic Challenges**

The disparities in evaluation practices reflect broader systemic issues. Standardized assessments often neglect accommodations necessary for students with disabilities, leading to unfair outcomes and lowered self-esteem. The lack of regular review and update of evaluation policies further entrenches these inequities. Policymakers' recognition of these gaps suggests readiness for reform, but implementation remains inconsistent. Professional development for educators in assessment adaptation and inclusive evaluation is urgently needed.

#### The Role of Stakeholders and the Path Forward

The findings accentuate the necessity of a multi-stakeholder approach. Teachers require ongoing training and resources; policymakers need to establish clear standards and data collection protocols; students' voices must be prioritized to tailor interventions effectively. Collaboration with the private sector and research institutions can facilitate innovative solutions, especially in developing affordable, effective assistive technologies.

## **Policy Recommendations**

In a discussion about improving STEM education for students with disabilities, several empirically-supported strategies emerge. One big question is how do make integrated schools more inclusive? How do we ensure policies are more inclusive and therefore what do we do to ensure inclusive education where children with special needs are integrated in a normal setup?

- 1. Curriculum and instructional design: First, curriculum and instructional design should be prioritized. Adopting Universal Design for Learning (UDL) principles across all levels ensures that content is accessible and engaging for diverse learners. Developing adaptable curricula allows educators to meet various disability profiles effectively. Incorporating project-based and experiential learning methods can boost student engagement and practical understanding.
- 2. Teacher training and capacity building: Teacher training and capacity building are crucial hence regular professional development programs focusing on inclusive pedagogies, assistive technologies, and differentiated assessments should be done to enhance teachers' ability to support all students. Equally, there is need to create certification modules on special needs STEM instruction further empowers educators with specialized knowledge.
- 3. Resource allocation and infrastructure: Resource allocation and infrastructure also play a vital role and hence there is need to increase funding for accessible learning materials and assistive technologies to ensure students have the tools they need to succeed. There is need to establish accessible laboratories and classrooms equipped with adaptive devices fosters an inclusive learning environment. The government could partner with technology companies in developing affordable assistive devices to make resources more accessible.
- 4. Assessment frameworks: Assessment reform is necessary to accurately measure student progress. There is need to develop differentiated assessment frameworks to help capture students' strengths alongside challenges. Periodic review and updating of evaluation standards should be done to ensure alignment with best practices and the educators be trained on inclusive assessment techniques and accommodations to promote fairness and accuracy in measuring learning outcomes.
- 5. Data collection and monitoring: Data collection and monitoring are essential for informed decision-making while standardized protocols for disaggregated data by disability type enable precise tracking of student progress. It is recommended that longitudinal studies should be conducted to help reveal outcomes beyond school, such as higher education enrollment and workforce participation. Centralized databases are key in facilitating research and policy planning and hence should be encouraged.

6. Stakeholders' engagement: Students with disabilities should be involved in curriculum design to ensure their voices are heard. Equally, community awareness programs are key in an effort to challenge stereotypes and foster positive attitudes. Collaborations among educators, researchers, parents, and industry partners should be encouraged in order to create a comprehensive support network, promoting a more inclusive STEM education landscape.

#### Conclusion

The journey toward truly inclusive STEM education for students with disabilities is complex yet imperative. Empirical evidence underscores that systemic, pedagogical, attitudinal, and infrastructural barriers hinder equitable participation, but these challenges are surmountable through concerted, evidence-based efforts. The integration of assistive technologies, curriculum adaptations, and rigorous evaluation practices—supported by comprehensive policies—can transform STEM classrooms into inclusive hubs of innovation and opportunity. A collaborative approach involving all stakeholders, underpinned by robust data and continuous research, is essential to realize the vision of equitable STEM access. As the global economy increasingly depends on diverse talent pools, ensuring that students with disabilities are empowered to contribute meaningfully is both a moral obligation and a strategic imperative for societal progress.

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